



## 1. Identification

Product identifier	BARRICADE BSA70
Other means of identification	
Brand Code	751C
Synonyms	WM-7899
Recommended use	For Industrial Use Only
<b>Recommended restrictions</b>	Avoid dry cutting, blasting, or dust generation
Manufacturer/Importer/Supplier/	Distributor information
Manufacturer	
Company name	HarbisonWalker International
Address	1305 Cherrington Parkway, Suite 100
	Moon Township, Pennsylvania 15108 US
Telephone	General Phone: 412-375-6600
Website	www.thinkHWI.com
Emergency phone number	Not available.

## 2. Hazard(s) identification

### **Classified hazards**

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

### Label elements

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

### Hazard(s) not otherwise classified (HNOC)

This item is defined as an article per OSHA, REACH, and WHMIS and is therefore exempt from labeling. A Safety Data Sheet is available.

This item is not Classified as hazardous. However, individual customer processes (such as grinding, sawing, or blasting) may result in the formation of dust that may present health hazards. Wear protective gloves/protective clothing/eye protection.

### 3. Composition/information on ingredients

#### **Mixtures**

Chemical name	Common name and synonyms	CAS number	%
Magnesium Oxide		1309-48-4	30 - 50
Aluminium		7429-90-5	2.5 - 10
Graphite		7782-42-5	2.5 - 10
PITCH		61789-60-4	1 - 2.5
Phenol		108-95-2	0.1 - 2.5
Other components below repo	ortable levels		50 - 70
•••	<del>.</del>		

**Composition comments** The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certain conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.

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Eye contact Ingestion Most important symptoms/effects, acute and delayed	Rinse with water. Get medical attention if irritation develops and persists. Rinse mouth. Get medical attention if symptoms occur. Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
5. Fire-fighting measures	
Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from the chemical	Not applicable.
Special protective equipment and precautions for firefighters	Not available.
6. Accidental release measures	

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

# 7. Handling and storage

Precautions for safe handling	Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store away from incompatible materials (see Section 10 of the SDS).

# 8. Exposure controls/personal protection

## **Occupational exposure limits**

## US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Graphite (CAS 7782-42-5)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Magnesium Oxide (CAS 1309-48-4)	PEL	15 mg/m3	Total particulate.
US. OSHA Table Z-3 (29 CFR 1910.	1000)		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	15 mppcf	
Magnesium Oxide (CAS 1309-48-4)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Components	Values Type	Value	Form
Aluminium (CAS 7429-90-5)	TWA	1 mg/m3	Respirable fraction.
Graphite (CAS 7782-42-5)	TWA	2 mg/m3	Respirable fraction.
Magnesium Oxide (CAS 1309-48-4)	TWA	10 mg/m3	Inhalable fraction.
US. NIOSH: Pocket Guide to	Chemical Hazards		
Components	Туре	Value	Form
Aluminium (CAS 7429-90-5)	TWA	5 mg/m3	Respirable.
		5 mg/m3	Welding fume or pyrophoric powder.
		10 mg/m3	Total
Graphite (CAS 7782-42-5)	TWA	2.5 mg/m3	Respirable.
iological limit values	No biological exposure limits noted for	or the ingredient(s).	
xposure guidelines	The resin binder in this product was specifically engineered to have low toxicity, with minimal free-phenol (less than 100ppm in this refractory product) and no free-formaldehyde. Under certa conditions, thermal decomposition products may still include carbon monoxide, carbon dioxide, formaldehyde, phenol and aromatic and/or aliphatic compounds.		
ppropriate engineering ontrols	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.		
ndividual protection measures,	such as personal protective equipm	ient	
Eye/face protection	Wear safety glasses with side shields	s (or goggles).	
Skin protection			
Hand protection	Wear appropriate chemical resistant	gloves.	
Other	Wear suitable protective clothing.		
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.		
Thermal hazards	Wear appropriate thermal protective	clothing, when necessary.	

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

General hygiene considerations

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Appearance	
Physical state	Solid.
Form	Brick or Cast Shape
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.

## Upper/lower flammability or explosive limits

Opper/lower flammability or explosive limits		
Flammability limit - lower (%)	Not available.	
Flammability limit - upper (%)	Not available.	
Explosive limit - lower (%)	Not available.	
Explosive limit - upper (%)	Not available.	
Vapor pressure	Not available.	
Vapor density	Not available.	
Relative density	Not available.	
Solubility(ies)		
Solubility (water)	Not available.	
Partition coefficient (n-octanol/water)	Not available.	
Auto-ignition temperature	Not available.	
Decomposition temperature	Not available.	
Viscosity	Not available.	
Other information		
Explosive properties	Not explosive.	
Oxidizing properties	Not oxidizing.	

# 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials. Refractories containing crystalline silica may, after service, contain more or less crystalline silica. Care must be taken to avoid and/or control dust from demolition. If in doubt of the proper protection, seek advice from a safety professional.
	The organic binder in this product falls into a class known as phenolic resin. Refractory products using this type of binder are supplied in two forms, (1) shaped products such as brick and (2) monolithics/specialties such as refractory plastics and rams. The hazards associated with phenolic resin are different in the two forms. For pre-cured shapes (brick), the binder has been reacted or polymerized by heat to its solid form prior to shipment. On decomposition by heating, where there is sufficient air and heating rate, the gaseous products are mostly carbon dioxide and water. Under low or limited oxygen supply, decomposition products during heat-up and early service may include phenol, as well as aromatic and/or aliphatic derivatives. After a campaign in service, this refractory product should be completely coked and in that condition the material for disposal would be carbon and an inorganic oxide. During field installation of non-cured unshaped products (monolithics), there is a possibility of exposure to trace amounts of phenol by skin contact and inhalation. After the product has been heated to high temperatures in service, it will have similar decomposition characteristics to pre-cured shapes.
Incompatible materials	Strong oxidizing agents. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

# 11. Toxicological information

### Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

Information on toxicological effe	nets			
Acute toxicity Skin corrosion/irritation	Not available.			
Skin conosion/initiation Serious eye damage/eye	Prolonged skin contact may cause temporary irritation. Direct contact with eyes may cause temporary irritation.			
irritation				
Respiratory or skin sensitization	1			
Respiratory sensitization	Not a respiratory sensitizer.			
Skin sensitization	This product is not expected to cause skin sensitization.			
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.			
Carcinogenicity	Not classifiable as to carcinogenicity to humans.			
IARC Monographs. Overall E	Evaluation of Carcinogenicity			
Not listed. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)				
Not regulated.				
US. National Toxicology Pro	ogram (NTP) Report on Carcinogens			
Not listed.				
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.			
Specific target organ toxicity - single exposure	Not classified.			
Specific target organ toxicity - repeated exposure	Not classified.			
Aspiration hazard	Not an aspiration hazard.			
12. Ecological information				
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Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.			
Ecotoxicity Persistence and degradability	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.			
Ecotoxicity Persistence and degradability Bioaccumulative potential	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No data is available on the degradability of any ingredients in the mixture.			
Ecotoxicity Persistence and degradability Bioaccumulative potential Mobility in soil	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No data is available on the degradability of any ingredients in the mixture. No data available. No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.			
Ecotoxicity Persistence and degradability Bioaccumulative potential Mobility in soil Other adverse effects	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No data is available on the degradability of any ingredients in the mixture. No data available. No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.			
Ecotoxicity Persistence and degradability Bioaccumulative potential Mobility in soil Other adverse effects 13. Disposal consideration	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No data is available on the degradability of any ingredients in the mixture. No data available. No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. <b>1S</b> This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria			
Ecotoxicity Persistence and degradability Bioaccumulative potential Mobility in soil Other adverse effects <b>13. Disposal consideration</b> Disposal instructions	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No data is available on the degradability of any ingredients in the mixture. No data available. No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. <b>1S</b> This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the			
Ecotoxicity Persistence and degradability Bioaccumulative potential Mobility in soil Other adverse effects <b>13. Disposal consideration</b> Disposal instructions Hazardous waste code Waste from residues / unused	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No data is available on the degradability of any ingredients in the mixture. No data available. No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. <b>IS</b> This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.			
Ecotoxicity Persistence and degradability Bioaccumulative potential Mobility in soil Other adverse effects <b>13. Disposal consideration</b> Disposal instructions Hazardous waste code Waste from residues / unused products	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No data is available on the degradability of any ingredients in the mixture. No data available on the degradability of any ingredients in the mixture. No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. <b>15</b> This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority. Not available.			
Ecotoxicity Persistence and degradability Bioaccumulative potential Mobility in soil Other adverse effects <b>13. Disposal consideration</b> Disposal instructions Hazardous waste code Waste from residues / unused products Contaminated packaging	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. No data is available on the degradability of any ingredients in the mixture. No data available on the degradability of any ingredients in the mixture. No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. <b>15</b> This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority. Not available.			

Not regulated as dangerous goods.

### ΙΑΤΑ

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and

the IBC Code

# 15. Regulatory information

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US federal regulations	This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.			
TSCA Section 12(b) Expor	t Notification (40 CFR	707, Subpt. D)		
Not regulated. CERCLA Hazardous Subst	tance List (40 CFR 302	4)		
Not listed. SARA 304 Emergency rele	ase notification			
Not regulated. OSHA Specifically Regulat Not regulated.	ted Substances (29 CF	R 1910.1001-1052)		
-	acutherization Act of	4096 (6404)		
Superfund Amendments and F SARA 302 Extremely haza		1900 (SARA)		
Not listed.				
SARA 311/312 Hazardous chemical	No (Exempt)			
SARA 313 (TRI reporting)				
Chemical name		CAS number	% by wt.	
Aluminium		7429-90-5	2.5 - 10	
Other federal regulations				
Clean Air Act (CAA) Section	on 112 Hazardous Air F	Pollutants (HAPs) List		
Not regulated.		· · ·		
Clean Air Act (CAA) Section	on 112(r) Accidental Re	elease Prevention (40 Cl	FR 68.130)	
Not regulated.				
Safe Drinking Water Act (SDWA)	Not regulated.			
US state regulations				
California Proposition 65				
	of California to cause car	ncer, and Ethane-1,2-diol ner reproductive harm. Fo	ng Benzo(a)pyrene, which is , which is known to the State r more information go	
	•	0		
Benzo(a)pyrene (C		Carcinogenic substance Listed: July 1,		
			Regulations (Cal. Code R	egs, tit. 22, 69502.3,
Aluminium (CAS 74 Magnesium Oxide	(CAS 1309-48-4)			
PITCH (CAS 61789	9-60-4)			
International Inventories				<b>.</b>
Country(s) or region	Inventory name		(4100)	On inventory (yes/no)*
Australia		of Chemical Substances	(AICS)	No
Canada	Domestic Substance	( )		No
Canada	Non-Domestic Subs	. ,		No
China		Chemical Substances in		No
Europe	Substances (EINEC	,		No
Europe		tified Chemical Substance		No
Japan		and New Chemical Subs	tances (ENCS)	No
Korea	Existing Chemicals I			No
New Zealand	New Zealand Invent	•		No
Philippines	Philippine Inventory (PICCS)	of Chemicals and Chemic	cal Substances	No

Taiwan Chemical Substance Inventory (TCSI)

Taiwan

No

United States & Puerto Rico

#### Inventory name

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

Issue date	08-15-2019
Revision date	04-27-2020
Version #	02
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision information	Composition / Information on Ingredients: Ingredients Regulatory information: US state regulations